

3504 3508 3333

MODELS



Dual Loop Controller/Programmer Specification Sheet

- 2 PID loops
- 50 Programs
- Precision PV input
- Carbon potential
- Maths/logic/timers
- Custom user interface
- Recipes
- Digital communications
 - Modbus RTU
 - Ethernet Modbus TCP
 - Profibus DP network
 - DeviceNet® network
- OEM Security

The latest range of advanced process controllers from Eurotherm® provide precision control of temperature and a host of other process variables together with an abundance of advanced options making it the most adaptable product in its class.

The emphasis is on flexibility yet the 3500 controllers still maintain ease of use. A simple 'Quick Start' code is used to configure all the basic functions essential to controlling your process. This includes input sensor type, measurement range, control options and alarms making 'Out the Box' operation truly achievable. More advanced features are configured using a PC based graphical configuration tool enabling users to pick function blocks from a library then connect them together using soft wiring.

The large 5-digit display provides a clear and unambiguous indication of the process value. A four-line message centre provides custom or standard views of important information to the user while vertical and horizontal bargraphs provide at a glance visual indication of the process.

OEM Security enables a user to protect their intellectual property by preventing unauthorised cloning of the configuration.

Dual loop

Two independent PID loops make the 3500 ideal for interactive processes such as those found in carburising furnaces, environmental chambers and autoclaves. The loops may also be 'soft' wired together in creative ways to create cascade, ratio or other intelligent control strategies

Setpoint programmer

Heat treatment and other processes often require the ability to change setpoints with time. The dual loop 3500 has two programmers which can be configured as synchronised or independent programs. 50 programs with up to two channels can be stored with a total of 500 segments.

Input/output flexibility

A range of plug-in I/O modules caters for individual application requirements minimising stock and spares holding. A total of sixteen module types, including relay, logic, triac and analogue, are available to fit into either three slots on 3508 or six slots on 3504.

Carbon potential

The 3500 calculates carbon potential from measuring both the oxygen concentration and temperature of a furnace using a zirconia probe. This enables a dual loop 3500 to be used to control both carbon potential and temperature in an atmosphere controlled furnace.

Customised solutions

The 3500 is more than just a process controller. It also provides a selection of application blocks including maths, logic and timing functions offering the ability to develop custom solutions and create cost effective machine controllers. The custom User Page feature allows an operator to view current information in a style most suitable to the process and terminology of the industry.

Communications

The 3500 is designed to integrate seamlessly with programmable logic controllers and other supervisory systems. A wide range of serial communication options are catered for including EIA232 and EIA485 using the Modbus RTU protocol along with Profibus DP and DeviceNet. Ethernet connectivity is achieved using the Modbus TCP protocol.

Recipes

Using a PC tool recipes can be created that can be used to change the operating parameters of the 3500 simply by selecting a new recipe via the HMI. This is very useful where multiple products are processed using the same controller but require different parameters to be set.

Infrared configuration adaptor

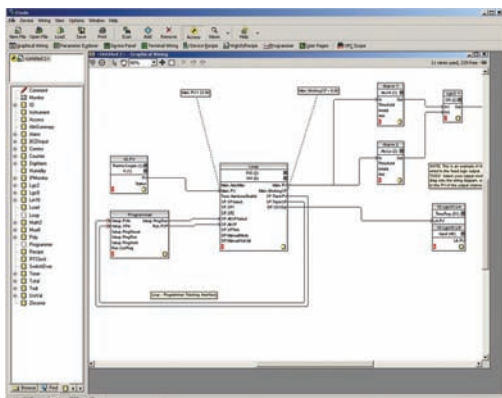
Communications to the 3500 can be achieved by using an infrared adaptor. Clipping onto the front fascia it provides iTools communications allowing configuration and commissioning to be performed without the need to access the rear terminals of the controller.



Infrared clip connected to the 3504

iTools Graphical Wiring Editor

The GWE is an extremely easy way to create applications. It allows users to select the function blocks they wish to use in their application then connect them together using 'Soft Wiring'. The GWE gives the user a pictorial view of exactly what he has configured and can also be used to monitor runtime conditions.



IO Expander

Extra IO can be provided by the IO Expander. Options are available for 10in 10out and 20in 20out.

SPECIFICATION

General

Environmental performance

Temperature limits	Operation: 0 to 50°C Storage: -10 to 70°C
Humidity limits	Operation: 5 to 95% RH non condensing Storage: 5 to 95% RH non condensing
Panel sealing:	IP65, Nema 4X
Vibration:	2g peak, 10 to 150Hz
Altitude:	<2000 metres
Atmospheres:	Not suitable for use in explosive or corrosive atmosphere

Electromagnetic compatibility (EMC)

Emissions and immunity:	BS EN61326
-------------------------	------------

Suitable for domestic, commercial and light industrial as well as heavy industrial. (Domestic/light (Class B) emissions. Industrial (Class A) environmental immunity emissions.

With Ethernet module fitted product only suitable for Class A emissions.

Electrical safety

BS EN61010:	Installation cat. II; Pollution degree 2
-------------	--

INSTALLATION CATEGORY II

The rated impulse voltage for equipment on nominal 230V mains is 2500V.

POLLUTION DEGREE 2

Normally, only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation shall be expected

Physical

Panel mounting:	3508: 1/8 DIN 3504: 1/4 DIN
Weight:	3508: 400g 3504: 600g
Panel cut-out dims:	3508: 45W x 92Hmm 3504: 92W x 92Hmm
Panel depth:	Both 148mm

Operator interface

Type:	STN LCD with backlight
Main PV display	3508: 4 1/2 digits, green 3504: 5 digits, green
Message display	3508: 8 character header and 3 lines of 10 characters 3504: 16 character header and 3 lines of 20 characters
Status beacons:	Units, outputs, alarms, program status, program events, active setpoint, manual, remote SP
Access levels:	3 operator plus config. Password protected

User pages

Number:	8
Parameters:	64 total
Functions:	Text, conditional text, values, bargraph
Access level:	User selectable (level 1, 2 or 3)

Power requirements

Supply voltage:	85 to 264V ac, -15%, +10%, 48 to 62Hz, max 20W (3508 15W) 24Vac, -15%, +10%, 24Vdc, -15% +20% ±5% ripple voltage max 20W (3508 15W)
-----------------	---

Inrush current

High Voltage (VH):	30A duration <100µs
Low Voltage (VL):	15A duration <100µs

Approvals

CE, cUL listed (file E57766), Gost
Suitable for use in Nadcap and
AMS2750D applications under System
Accuracy Test calibration conditions

Communications

No of ports:	2 modules can be fitted
Slot allocation:	Modbus RTU or I/O expander only in J comms port

Serial communications option

Protocols:	Modbus RTU Slave Profibus DP DeviceNet EI-Bisync (818 style mnemonics) Modbus RTU master broadcast (1parameter) I/O Expander
Isolation:	264V ac, double insulated
Transmission standard:	EIA232, EIA485, CAN (DeviceNet), Profibus

Ethernet communications option

Protocol:	Modbus TCP, 10baseT
Isolation:	264V ac, double insulated
Transmission standard:	802.3
Features:	DHCP client, 4 simultaneous masters,

Main process variable input

Calibration accuracy:	$\pm 0.1\%$ of reading $\pm 1\text{LSD}$ (Note 1)
Sample rate:	9Hz(110ms)
Isolation:	264Vac double insulation from the PSU and communication
Input filter:	Off to 59.9s. Default 1.6s
Zero offset:	User adjustable over full range
User calibration:	2-point gain & offset

Thermocouple

Range:	Uses 40mV and 80mV ranges dependent on type
Types:	K, J, N, R, S, B, L, T, C, PL2, custom download x 2
Resolution:	16 bits
Linearisation accuracy:	$<0.2\%$ of reading
Cold junction compensation:	$>40:1$ rejection of ambient change External reference of 0°C , 45°C and 50°C
Cold junction accuracy:	$\pm 1^{\circ}\text{C}$ at 25°C ambient

Resistance thermometer

Range:	0-400 Ω (-200°C to $+850^{\circ}\text{C}$)
Resistance thermometer types:	3-wire Pt100 DIN 43760
Resolution ($^{\circ}\text{C}$):	$<0.050^{\circ}\text{C}$ with 1.6sec filter
Resolution:	16 bits
Linearity error:	$\pm 0.03\%$ (best fit straight line)
Calibration error:	$\pm 0.310^{\circ}\text{C}/^{\circ}\text{C}$, $\pm 0.023\%$ of measurement at 25°C
Drift with temperature:	$\pm 0.010^{\circ}\text{C}/^{\circ}\text{C}$, $\pm 25\text{ppm}/^{\circ}\text{C}$ of measurement from 25°C
Common mode rejection:	$<0.000085^{\circ}\text{C}/\text{V}$ (maximum of 264Vrms)
Series mode rejection:	$<0.240^{\circ}\text{C}/\text{V}$ (maximum of 280mV pk-pk)
Lead resistance:	0 Ω to 22 Ω , matched lead resistance
Input impedance:	100M Ω
Bulb current:	200 μA

40mV Range

Range:	-40mV to +40mV
Resolution (μV):	$<1.0\mu\text{V}$ with 1.6sec filter
Resolution:	16 bits
Linearity error:	$<0.003\%$ (best fit straight line)
Calibration error:	$\pm 4.6\mu\text{V}$, $\pm 0.053\%$ of measurement at 25°C
Drift with temperature:	$\pm 0.2\mu\text{V}/^{\circ}\text{C}$, $\pm 28\text{ppm}/^{\circ}\text{C}$ of measurement from 25°C
Common mode rejection:	$>175\text{dB}$ (maximum of 264Vrms)
Series mode rejection:	$>101\text{dB}$ (maximum of 280mV pk-pk)
Input leakage current:	$\pm 14\text{nA}$
Input impedance:	100M Ω

80mV Range

Range:	-80mV to +80mV
Resolution (μV):	$<3.3\mu\text{V}$ with 1.6sec filter
Resolution:	16 bits
Linearity error:	$<0.003\%$ (best fit straight line)
Calibration error:	$\pm 7.5\mu\text{V}$, $\pm 0.052\%$ of measurement at 25°C
Drift with temperature:	$\pm 0.2\mu\text{V}/^{\circ}\text{C}$, $\pm 28\text{ppm}/^{\circ}\text{C}$ of measurement from 25°C
Common mode rejection:	$>175\text{dB}$ (maximum of 264Vrms)
Series mode rejection:	$>101\text{dB}$ (maximum of 280mV pk-pk)
Input leakage current:	$\pm 14\text{nA}$
Input impedance:	100M Ω

2V Range

Range:	-1.4V to +2.0V
Resolution (mV):	$<90\mu\text{V}$ with 1.6sec filter
Resolution:	16 bits
Linearity error:	$<0.015\%$ (best fit straight line)
Calibration error:	$\pm 420\mu\text{V}$, $\pm 0.044\%$ of measurement at 25°C
Drift with temperature:	$\pm 125\mu\text{V}/^{\circ}\text{C}$, $\pm 28\text{ppm}/^{\circ}\text{C}$ of measurement from 25°C
Common mode rejection:	$>155\text{dB}$ (maximum of 264Vrms)
Series mode rejection:	$>101\text{dB}$ (maximum of 4.5V pk-pk)
Input leakage current:	$\pm 14\text{nA}$
Input impedance:	100M

10V Range

Range:	-3.0V to +10.0V
Resolution (mV):	$<550\mu\text{V}$ with 1.6sec filter
Resolution:	16 bits
Linearity error:	$<0.007\%$ of reading for zero source resistance. Add 0.003% for each 10 Ω of source plus lead resistance
Calibration error:	$\pm 1.5\text{mV}$, $\pm 0.063\%$ of measurement at 25°C
Drift with temperature:	$\pm 66\mu\text{V}/^{\circ}\text{C}$, $\pm 60\text{ppm}/^{\circ}\text{C}$ of measurement from 25°C
Common mode rejection:	$>145\text{dB}$ (maximum of 264Vrms allowed)
Series mode rejection:	$>92\text{dB}$ (maximum of 5V pk-pk allowed)
Input impedance:	62.5k Ω to 667k Ω depending on input voltage

Notes

- (1) Calibration accuracy quoted over full ambient operating range and for all input linearisation types
- (2) Contact Eurotherm for details of availability of custom downloads for alternative sensors

Digital IO (LA and LB)

Isolation:	Not isolated from each other. 264V ac double insulation from the PSU and communication
------------	--

Input

Rating:	Voltage level: Closed 0 to 7.3Vdc Open 10.8 to 24Vdc
	Contact closure: Open $>1200\Omega$ Closed $<480\Omega$
Functions:	Includes program control, alarm acknowledge, SP2 select, manual, keylock, RSP select, standby

Output

Rating:	18Vdc $>9\text{mA}$ $<15\text{mA}$
Functions:	Includes control outputs, alarms, events, status

AA Relay

Type:	Form C (changeover)
Rating:	Min 1mA @ 1V dc, Max 2A @ 264V ac resistive 1,000,000 operations with external snubber
Isolation:	264Vac double insulation
Functions:	Includes control outputs, alarms, events, status

Input / Output modules

IO Modules	3508: 3 modules can be fitted 3504: 6 modules can be fitted
IO Expander:	20 Digital inputs, 20 relay outputs

Analogue input module

Calibration accuracy:	$\pm 0.2\%$ of reading $\pm 1\text{LSD}$
Sample rate:	9Hz (110ms)
Isolation:	264Vac double insulation
Input filter:	Off to 59.9s. Default 1.6s
Zero offset:	User adjustable over full range
User calibration:	2-point gain & offset
Functions:	Includes process input, remote setpoint, power limit

Thermocouple

Range:	-100mV to +100mV
Types:	K, J, N, R, S, B, L, T, C, PL2, custom
Resolution (μV):	$<3.3\mu\text{V}$ @ 1.6s filter time
Effective resolution:	15.9 bits
Linearisation accuracy:	$<0.2\%$ of reading
Cold junction compensation:	$>25:1$ rejection of ambient change External reference of 0°C , 45°C and 50°C
junction accuracy:	$\pm 1^{\circ}\text{C}$ at 25°C ambient

Resistance thermometer

Range:	0-400Ω (-200°C to +850°C)
Resistance thermometer types:	3-wire Pt100 DIN 43760
Resolution (°C):	≤±0.08°C with 1.6sec filter
Effective resolution:	13.7 bits
Linearity error:	<0.033% (best fit straight line)
Calibration error:	≤±(0.4°C + 0.15% of reading in °C)
Drift with temperature:	≤±(0.015°C + 0.005% of reading in °C) per °C
Common mode rejection:	<0.00085°C/V (maximum of 264Vrms)
Series mode rejection:	<0.240°C/V (maximum of 280mV pk-pk)
Lead resistance:	0Ω to 22Ω, matched lead resistance
Bulb current:	300μA

100mV Range

Range:	-100mV to +100mV
Resolution (μV):	<3.3μV with 1.6s filter time
Effective resolution:	15.9 bits
Linearity error:	<0.033% (best fit straight line)
Calibration error:	≤±10μV, ± 0.2% of measurement at 25°C
Drift with temperature:	≤±0.2μV + 0.004% of reading per °C
Common mode rejection:	>146dB (maximum of 264Vrms)
Series mode rejection:	>90dB (maximum of 280mV pk-pk)
Input leakage current:	<1nA
Input impedance:	>100M

2V Range

Range:	-0.2V to +2.0V
Resolution (μV):	30μV with 1.6s filter time
Effective resolution:	16.2bits
Linearity error:	<0.033% (best fit straight line)
Calibration error:	≤±2mV + 0.2% of reading
Drift with temperature:	≤±0.1mV + 0.004% of reading per °C
Common mode rejection:	>155dB (maximum of 264Vrms)
Series mode rejection:	>101dB (maximum of 4.5V pk-pk)
Input leakage current:	<10nA
Input impedance:	>100M

10V Range

Range:	-3.0V to +10.0V
Resolution (μV):	<200μV with 1.6sec filter
Effective resolution:	15.4 bits
Linearity error:	<0.033% (best fit straight line)
Calibration error:	≤±0.1mV + 0.02% of reading per °C
Drift with temperature:	≤± 0.1mV + 0.02% of reading per °C
Common mode rejection:	>145dB (maximum of 264Vrms)
Series mode rejection:	>92dB (maximum of 5V pk-pk)
Input impedance:	>69kΩ

Potentiometer input

Type:	Single channel
Resistance:	100Ω to 15kΩ
Excitation:	0.5Vdc supplied by module
Isolation:	264Vac double insulation
Functions:	Includes valve position and remote setpoint

Analogue control output

Type:	Single channel
Rating:	0-20mA <600Ω 0-10Vdc >500Ω
Accuracy:	≤±2.5%
Resolution:	10 bits
Isolation:	264Vac double insulation

Analogue retransmission output

Type:	Single channel
Rating:	0-20mA <600Ω 0-10Vdc >500Ω
Accuracy:	≤±0.5%
Resolution:	11 bits
Isolation:	264Vac double insulation

Dual 4-20mA OP/24V dc TxPSU

Type:	Dual channel
Rating	Output: 4-20mA dc, <1KΩ TxPSU: 24Vdc, 22mA
Isolation:	264Vac double insulation between channels
Functions:	Either channel can be control output or TxPSU
Accuracy:	≤±1%
Resolution:	11 bits

Logic input modules

Module types:	Triple contact closure, triple logic level
Isolation:	No channel isolation. 264V ac double insulation from other modules and system
Rating	Voltage level: Open -3 to 5V dc @ <-0.4mA Closed 10.8 to 30Vdc @ 2.5mA
	Contact closure: Open >28kΩ Closed <100Ω
Functions:	Includes program control, alarm acknowledge, SP2 select, manual, keylock, RSP select, standby

Logic output modules

Module types:	Single channel, triple channel
Isolation:	No channel isolation. 264V ac double insulation from other modules and system
Rating	Single: 12Vdc >20mA <29mA Triple: 12Vdc >9mA <12mA
Functions:	Includes control outputs, alarms, events, status

Relay modules

Module types:	Single channel Form A, Single channel Form C, dual channel Form A
Isolation:	264Vac double insulation
Rating:	Min 100mA @ 12V dc, Max 2A @ 264V ac resistive Min 400,000 (max load) operations with external snubber
Functions:	Includes control outputs, alarms, events, status

Triac modules

Module types:	Single channel, dual channel
Isolation:	264Vac double insulation
Rating:	<0.75A @ 264V ac resistive
Functions:	Includes control outputs, alarms, events, status

Transmitter PSU module

Type:	Single channel
Isolation:	264V ac double insulation
Rating:	24V dc @ 20mA

Transducer PSU module

Type:	Single channel
Isolation:	264V ac double insulation
Bridge voltage:	Software selectable 5Vdc or 10Vdc
Bridge resistance:	300Ω to 15kΩ
Internal shunt resistor:	30.1Ω @0.25%, used for calibration of 350Ω bridge at 80%

I/O Expander

Type	20 I/O: 4 Form C relays, 6 Form A relays, 10 logic inputs
	40 I/O: 4 Form C relays, 16 Form A relays, 20 logic inputs
Isolation:	264V ac double insulation between channels
Ratings	Relay: Min 100mA @ 12Vdc, Max 2A @ 264 Vac resistive
	Logic Input: Open -3 to 5V dc @ <-0.4mA Closed 10.8 to 30V dc @ 2.5mA
Communications:	Using EX comms module in comms slot J

Software features

Control	
Number of loops:	2
Loop update:	110ms
Control types:	PID, OnOff, VP, Dual VP
Cooling types:	Linear, fan, oil, water
Modes:	Auto, manual, forced manual, control inhibit
Overshoot inhibition:	High and low cutbacks
Number of PID sets:	3, selectable on PV, SP, OP, On Demand, program segment and remote input
Control options:	Supply voltage compensation, feedforward, output tracking, OP power limiting, SBR safe output
Setpoint options:	Remote SP with trim, SP rate limit, 2nd Setpoint, tracking modes

Setpoint programmer

Program function:	50 programs, max 500 segments
Program names:	User defined up to 16 characters
No of profile channels:	2 (1 if single loop)
Operation:	Full or partially synchronised
Events:	8 per channel (8 when fully synchronised) 1 timed event, 1 PV event
Segment types:	Rate, dwell, time, call, goback and wait
Digital inputs:	Run, Hold, Reset, RunHold, RunReset, Adv Seg, Skip Seg
Servo action:	Process value, setpoint
Power failure modes:	Continue, ramp, reset
Other functions:	Guaranteed soak, holdback, segment user values, wait inputs, PV hot start

Process alarms

Number:	8
Type:	High, low, devhi, devlo, devband
Latching:	None, auto, manual, event
Other features:	Delay, inhibit, blocking, display message, 3 priority levels

Digital alarms

Number:	8
Type:	PosEdge, negEdge, edge, high, low
Latching:	None, auto, manual, event
Other features:	Delay, blocking, inhibit, display message, 3 priority levels

Zirconia

Number:	1
Functions:	Carbon potential, dewpoint, %O ₂ LogO ₂ , probe mV
Supported probes:	Barber Colman, Drayton, MMICarbon, AACC, Accucarb, SSI, MacDhui, BoschO ₂ , BoschCarbon
Gas reference:	Internal or remote analogue input
Probe diagnostics:	Clean recovery time, impedance measurement
Probe burn-off:	Automatic or manual
Other features:	Sooting alarm with tolerance setting, PV

Humidity

Number:	1
Functions:	Relative humidity, dewpoint
Measurement:	Psychrometric (wet & dry) inputs
Atmosphere compensation:	Internal or remote analogue input
Other features:	Psychrometric constant adjust

Recipes

Number:	8
Parameters:	24 per recipe
Length of name:	8 Characters
Selection:	HMI, comms, strategy

Transducer calibration

Number:	2
Type:	Shunt, load cell, comparison
Other features:	Autotare

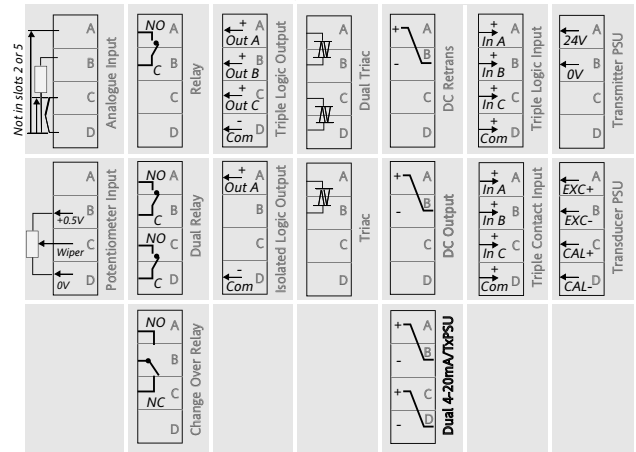
Communication tables

Number:	250
Function:	Modbus remapping (indirection)
Data formats:	Integer, IEEE (full resolution)

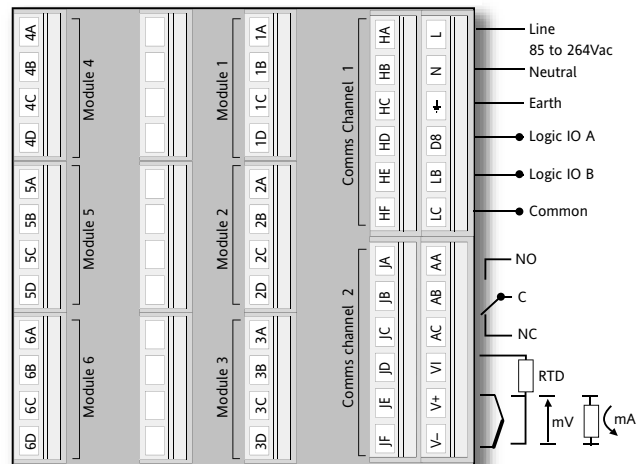
Application blocks

Soft wiring	Orderable options of 30, 60 120 or 250
User values:	16 real numbers with decimal point
2 Input maths:	24 blocks, add, subtract, multiply, divide, absolute difference, max, min, hot swap, sample and hold, power, square root, Log, Ln, exponential, switch
2 Input logic:	24 blocks, AND, OR, XOR, latch, equal, not equal, greater than, less than, greater than or equal to, less
8 Input logic:	2 blocks, AND, OR, XOR
8 Input multiplexor:	4 blocks, 8 sets of 8 values selected by input parameter
8 Input multiple input:	3 blocks, average, min, max sum
BCD Input:	2 blocks, 2 Decades
Input monitor:	2 blocks, max, min, time above threshold
16 Point linearisation:	2 blocks, 16-point linearisation fit
Polynomial fit:	2 blocks, characterisation by Poly Fit table
Switchover:	1 block, smooth transition between two values
Timer blocks:	4 blocks, OnPulse, OnDelay, OneShot, MinOn Time
Counter blocks:	2 blocks, Up or down, directional flag
Totaliser blocks:	2 blocks, alarm at threshold value
Real time clock:	1 block, day & time, 2 time based alarms

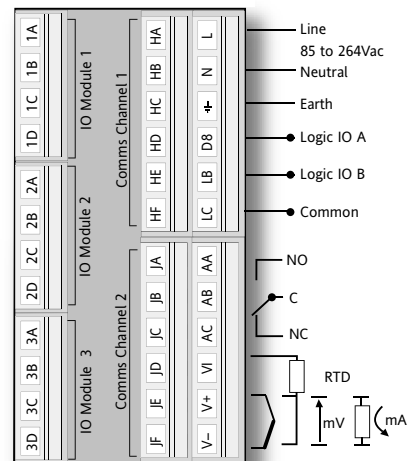
Rear Terminal Connections



3504



3508



ORDERING CODE

Hardware/options coding

	1	2	3	4	5	6	7	8	9	10	11	12	13
												Note 2	Note 2

14	15	16	17	18	19	20	20	22
Note 2								

Basic Product	
3508	48 x 96mm unit
3504	96 x 96mm unit

1 Function	
CC	Standard
F	Profibus

2 Supply Voltage	
VH	85-264V ac
VL	20-29V ac or dc

3 Loops	
1	One loop
2	Two loops

4 Application	
XX	Standard
VP	Dual Valve Positioning (Note 3)
ZC	Two loops

5 Programs	
1	1 Progs - 20 Segments
10	10 Progs - 500 Segments
25	25 Progs - 500 Segments
50	50 Progs - 500 Segments

6 Recipes	
X	No recipes
1	1 Recipe
4	4 Recipes
8	8 Recipes

7 Toolkit Wires	
XXX	30 Wires
60	60 Wires
120	120 Wires
250	250 Wires

8 Fascia	
G	Eurotherm green
S	Silver

9-14 IO Slots 1, 2, 3, 4 (Note 2), 5 (Note 2), 6 (Note 2)

XX	No module fitted
R4	Change over relay
R2	2 Pin relay
RR	Dual relay
T2	Triac
TT	Dual triac
D4	Analogue control output
AM	Analogue input (not slot 2 or 5)
D6	Analogue retransmission output
TK	Triple contact input
TL	Triple logic input
TP	Triple logic output
VU	Potentiometer input
MS	24Vdc Transmitter PSU
G3	Transducer PSU 5 or 10Vdc
LO	Isolated single logic OP
DO	Dual 4-20mA OP/24Vdc TxPSU (not slot 3, 5 or 6)

15 H Comms Slot

XX	Not fitted
A2	EIA232 Modbus
Y2	2-wire EIA485 Modbus
F2	4-wire EIA485 Modbus
AE	EIA232 El-Bisynch
YE	2-wire EIA485 El-Bisynch
FE	4-wire EIA485 El-Bisynch
ET	Ethernet Modbus TCP (incl RJ45 Assy)
PB	Profibus DP (Note 1)
PD	Profibus with D type connector fitted (Note 1)
DN	DeviceNet

16 J Comms Slot

XX	Not fitted
A2	EIA232 Modbus
Y2	2-wire EIA485 Modbus
F2	4-wire EIA485 Modbus
AE	EIA232 El-Bisynch
YE	2-wire EIA485 El-Bisynch
FE	4-wire EIA485 El-Bisynch
EX	IO Expander module

17 Configuration Tools	
XX	None
IT	Standard iTools (CD only)

18 Product Language	
ENG	English
FRA	French
GER	German
SPA	Spanish
ITA	Italian

19 Manual Language	
ENG	English
FRA	French
GER	German
SPA	Spanish
ITA	Italian

29 Warranty	
XXXXX	Standard
WL005	Extended

21 Calibration Certificate	
XXXXX	None
CERT1	Certificate of Conformity
CERT2	Factory I/P cal per I/P

22 Special	
XXXXX	Standard
EU0722	OEM Security

3500 Accessories

HA027987	User guide
HA027988	Engineering manual
SUB35/ACCESS/249R.1	2.49R Precision resistor
iTools/None/3000IR	Configuration IR clip
iTools/None/3000CK	Configuration clip
2000IO/VL/10LR/XXXX	10IN,10OUT Expander
2000IO/VL/20LR/20LR	20IN,20OUT Expander

Notes

- Only available with the Profibus Controller
- I/O slots 4, 5 and 6 are only available on the 3504
- Provides Valve Position option in Heat/Cool applications. Single channel VP included as standard

Configuration coding

1	2	3	4	5	6	7	8	9	10	11	12	13	14
15	16	17	18	19	20	21	22	23	24				
							Note 3	Note 3	Note 3				

1 Configuration	
STD	Standard config. (Note 1)
CFG	Factory configured

2 Loop 1 Units	
C	Centigrade
F	Fahrenheit
%	Percent
H	%RH
P	PSI
B	Bar
M	mBar
X	None

3 Loop 1 Function	
PX	Single Channel PID
FX	Single Ch VP with Feedback
VX	Single Ch VP without Feedback
NX	Single Ch On/Off
PP	Dual Channel PID
PN	Dual Ch PID/OnOff
FF	Dual Ch VP with Feedback
VV	Dual Ch VP without Feedback
PF	Dual Ch PID/VP with Feedback
PV	Dual Ch PID/VP without Feedback

4 Loop 1 PV	
X	Unconfigured
J	J Thermocouple
K	K Thermocouple
T	T Thermocouple
L	L Thermocouple
N	N Thermocouple
R	R Thermocouple
S	S Thermocouple
B	B Thermocouple
P	Platinell II
C	C Thermocouple
Z	Pt 100
A	4-20mA Linear
Y	0-20mA Linear
W	0-5V dc Linear
G	1-5V dc Linear
V	0-10V dc Linear
Q	Custom Curve

5 Loop 1 Range Low	
XXXXX	Enter value with decimal point

6 Loop 1 Range High	
XXXXX	Enter value with decimal point

7 Loop 2 Function	
XX	Single Loop Only
PX	Single Channel PID
FX	Single Ch VP with Feedback
VX	Single Ch VP without Feedback
NX	Single Ch On/Off
PP	Dual Channel PID
PN	Dual Ch PID/OnOff
FF	Dual Ch VP with Feedback
VV	Dual Ch VP without Feedback
PF	Dual Ch PID/VP with Feedback
PV	Dual Ch PID/VP without Feedback

8 Loop 2 Units	
C	Centigrade (Note 2)
F	Fahrenheit (Note 2)
%	Percent
H	%RH
P	PSI
B	Bar
M	mBar
X	None

9 Loop 2 PV	
X	Unconfigured
J	J Thermocouple
K	K Thermocouple
T	T Thermocouple
L	L Thermocouple
N	N Thermocouple
R	R Thermocouple
S	S Thermocouple
B	B Thermocouple
P	Platinell II
C	C Thermocouple
Z	Pt 100
A	4-20mA Linear
Y	0-20mA Linear
W	0-5Vdc Linear
G	1-5Vdc Linear
V	0-10Vdc Linear
Q	Custom Curve

10 Loop 2 Range Low	
XXXXX	Enter value with decimal point

11 Loop 2 Range High	
XXXXX	Enter value with decimal point

12 Alarm 1	
XXX	Unconfigured
1	Loop 1
2	Loop 2
_FH	Full scale high
_FL	Full scale low
_DH	Deviation high
_DL	Deviation low
_DB	Deviation band

13 Alarm 2	
XXX	Unconfigured
1	Loop 1
2	Loop 2
_FH	Full scale high
_FL	Full scale low
_DH	Deviation high
_DL	Deviation low
_DB	Deviation band

14 Alarm 3	
XXX	Unconfigured
1	Loop 1
2	Loop 2
_FH	Full scale high
_FL	Full scale low
_DH	Deviation high
_DL	Deviation low
_DB	Deviation band

15 Alarm 4	
XXX	Unconfigured
1	Loop 1
2	Loop 2
_FH	Full scale high
_FL	Full scale low
_DH	Deviation high
_DL	Deviation low
_DB	Deviation band

16 Logic LA	
XX	Unconfigured
1	Loop 1
2	Loop 2
_B	Sensor Break
_M	Manual Select
_H	Control Ch1 O/P
_C	Control Ch2 O/P
_R	Remote SP
_S	Setpoint 2 Enable
A	Alarm
_A	Acknowledge All Alarms
_1	Alarm 1 O/P
_2	Alarm 2 O/P
P	Programmer
_R	Run
_H	Hold
_A	Reset
_1	Prog Ch1 Event 1
_2	Prog Ch1 Event 2

17 Logic LB	
XX	Unconfigured
1	Loop 1
2	Loop 2
_B	Sensor Break
_M	Manual Select
_H	Control Ch1 O/P
_C	Control Ch2 O/P
_R	Remote SP
_S	Setpoint 2 Enable
A	Alarm
_A	Acknowledge All Alarms
_1	Alarm 1 O/P
_2	Alarm 2 O/P
P	Programmer
_R	Run
_H	Hold
_A	Reset
_1	Prog Ch1 Event 1
_2	Prog Ch1 Event 2

18 Relay AA	
XX	Unconfigured
1	Loop 1
2	Loop 2
_H	Control Ch1 O/P
_C	Control Ch2 O/P
_B	Sensor Break
_SB	Setpoint Break (any loop)
A	Alarm
_A	Any Alarm Active
_N	New Alarm Active
_1	Alarm 1 O/P
_2	Alarm 2 O/P
P	Programmer
_1	Prog Event 1
_2	Prog Event 2

19-24 Slot Functions 1-6 (Note 4)

XXX	Unconfigured
1	Loop 1
2	Loop 2
Changeover Relay	
-HX	Control Ch1 O/P
-CX	Control Ch2 O/P
-BX	Sensor Break
2-Pin Relay	
-HX	Control Ch1 O/P
-CX	Control Ch2 O/P
-BX	Sensor Break
Single Logic	
-HX	Control Ch1 O/P
-CX	Control Ch2 O/P
Single Triac	
-HX	Control Ch1 O/P
-CX	Control Ch2 O/P
Dual Relay	
-HC	Ch1 O/P & Ch2
-VT	VP Ch1
-VR	VP Ch2
P12	Prog Event 1 & 2
P34	Prog Event 3 & 3
P56	Prog Event 5 & 6
P78	Prog Event 7 & 8
A12	Alarm 1 & 2 O/P
A34	Alarm 3 & 4 O/P
HHX	Ch1 O/P for loops 1 & 2
CCX	Ch2 O/P for loops 1 & 2
SBR	Sensor Break both loops
Dual 4-20mA/TxPSU	
XXX	Unconfigured
Dual Triac	
-HC	Ch1 O/P & Ch2
-VT	VP Ch1
-VR	VP Ch2
P12	Prog Ch1 Event 1 & 2
P34	Prog Ch1 Event 3 & 3
P56	Prog Ch1 Event 5 & 6
P78	Prog Ch1 Event 7 & 8
A12	Alarm 1 & 2 O/P
A34	Alarm 3 & 4 O/P
HHX	Ch1 O/P for loops 1 & 2
CCX	Ch2 O/P for loops 1 & 2
DC Control	
For range select third digit from Table 1	
-H	Ch1 O/P
-C	Ch2 O/P
DC Retransmission	
For range select third digit from Table 1	
Analogue Input	
For range select third digit from Table 1	
2PV	Loop 2 PV
-R	Remote SP
Potentiometer Input	
-RS	Remote SP
-VF	VP Feedback Ch1
-VG	VP Feedback Ch2
Triple Logic Input	
X	Select function below for each ch
Unconfigured	Unconfigured
M	Loop 1 Manual
N	Loop 2 Manual
Q	Loop 1 Remote SP
V	Loop 2 Remote SP
S	Loop 1 Setpoint 2
T	Loop 2 Setpoint 2
E	Acknowledge All Alarms
P	Program Run
R	Program Reset
H	Program Hold
Triple Logic OP	
X	Select function below for each ch
Unconfigured	Unconfigured
F	Loop 1 Ch1 O/P
G	Loop 1 Ch2 O/P
K	Loop 2 Ch1 O/P
L	Loop 2 Control Ch2 O/P
A	Alarm 1 O/P
B	Alarm 2 O/P
C	Alarm 3 O/P
D	Alarm 4 O/P
1	Program Event 1
2	Program Event 2
3	Program Event 3
4	Program Event 4
5	Program Event 5
6	Program Event 6
7	Program Event 7
8	Program Event 8

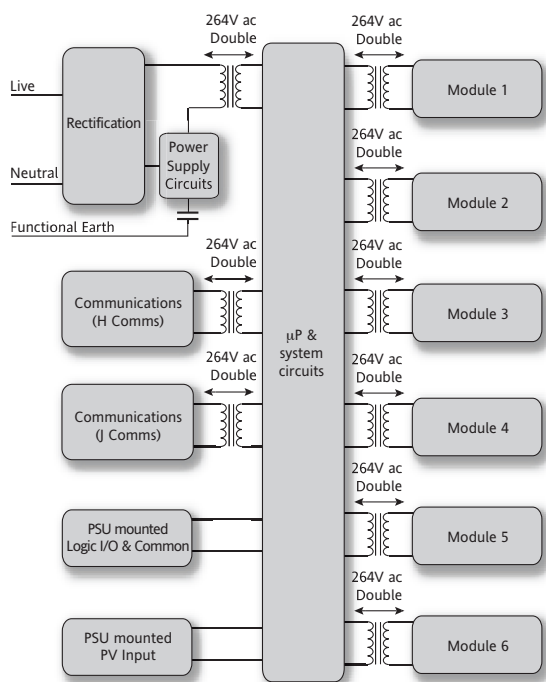
Notes

- If standard config is selected an instrument without configuration will be supplied.
- If C or F units are selected they must be the same for both loops.
If C or F are not selected for Loop 1 they cannot be selected for Loop 2.
- I/O slots 4, 5 and 6 are only available on the 3504.
- CH1 = Heat, CH2 = Cool

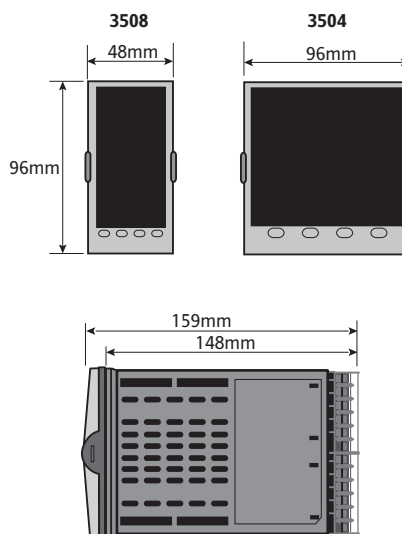
Table 1

A	4-20mA Linear
Y	0-20mA Linear
W	0-5V dc Linear
G	1-5V dc Linear
V	0-10V dc Linear

Isolation diagram



Mechanical Details



3508 Panel cut-out 92mm (-0.0 +0.8) x 45mm (-0.0 +0.6)
3504 Panel cut-out 92mm (-0.0 +0.8) x 92mm (-0.0 +0.8)

Eurotherm: International sales and service

Understanding and providing local support is a key part of Eurotherm business. Complementing worldwide Eurotherm offices are a whole range of partners and a comprehensive technical support team, to ensure you get a service you will want to go back to.

AUSTRALIA Sydney
Eurotherm Pty. Ltd.
T (+61 2) 9838 0099
F (+61 2) 9838 9288
E info.au@eurotherm.com

AUSTRIA Vienna
Eurotherm GmbH
T (+43 1) 7987601
F (+43 1) 7987605
E info.at@eurotherm.com

BELGIUM & LUXEMBOURG Moha
Eurotherm S.A./N.V.
T (+32) 85 274080
F (+32) 85 274081
E info.be@eurotherm.com

BRAZIL Campinas-SP
Eurotherm Ltda.
T (+5519) 3707 5333
F (+5519) 3707 5345
E info.br@eurotherm.com

CHINA
Eurotherm China
T (+86 21) 61451188
F (+86 21) 61452602
E info.cn@eurotherm.com

Beijing Office
T (+86 10) 63108914
F (+86 10) 63107291
E info.cn@eurotherm.com
Guangzhou Office
T (+86 20) 38106506
F (+86 20) 38106511
E info.cn@eurotherm.com

DENMARK Copenhagen
Eurotherm Danmark AS
T (+45 70) 234670
F (+45 70) 234660
E info.dk@eurotherm.com

FINLAND Abo
Eurotherm Finland
T (+358) 22506030
F (+358) 22503201
E info.fi@eurotherm.com

FRANCE Lyon
Eurotherm Automation SA
T (+33 478) 664500
F (+33 478) 352490
E info.fr@eurotherm.com

GERMANY Limburg
Eurotherm Deutschland GmbH
T (+49 6431) 2980
F (+49 6431) 298119
E info.de@eurotherm.com

HONG KONG
Eurotherm Hongkong
T (+85 2) 28733826
F (+85 2) 28700148
E info.hk@eurotherm.com

INDIA Chennai
Eurotherm India Limited
T (+91 44) 24961129
F (+91 44) 24961831
E info.in@eurotherm.com

IRELAND Dublin
Eurotherm Ireland Limited
T (+353 1) 4691800
F (+353 1) 4691300
E info.ie@eurotherm.com

ITALY Como
Eurotherm S.r.l.
T (+39 031) 975111
F (+39 031) 977512
E info.it@eurotherm.com

KOREA Seoul
Eurotherm Korea Limited
T (+82 31) 2738507
F (+82 31) 2738508
E info.kr@eurotherm.com

NETHERLANDS Alphen a/d Rijn
Eurotherm B.V.
T (+31 172) 411752
F (+31 172) 417260
E info.nl@eurotherm.com

NORWAY Oslo
Eurotherm A/S
T (+47 67) 592170
F (+47 67) 118301
E info.no@eurotherm.com

POLAND Katowice
Invensys Eurotherm Sp z o.o.
T (+48 32) 2185100
F (+48 32) 2177171
E info.pl@eurotherm.com

SPAIN Madrid
Eurotherm España SA
T (+34 91) 6616001
F (+34 91) 6619093
E info.es@eurotherm.com

SWEDEN Malmo
Eurotherm AB
T (+46 40) 384500
F (+46 40) 384545
E info.se@eurotherm.com

SWITZERLAND Wollerau
Eurotherm Produkte (Schweiz) AG
T (+41 44) 7871040
F (+41 44) 7871044
E info.ch@eurotherm.com

UNITED KINGDOM Worthing
Eurotherm Limited
T (+44 1903) 268500
F (+44 1903) 265982
E info.uk@eurotherm.com
www.eurotherm.co.uk

U.S.A. Leesburg VA
Eurotherm Inc.
T (+1 703) 443 0000
F (+1 703) 669 1300
E info.us@eurotherm.com
www.eurotherm.com

ED56

© Copyright Eurotherm Limited 2008

Invensys, Eurotherm, the Eurotherm logo, Chessell, EurothermSuite, Mini8, Eycon, Eyriss, EPower and Wonderware are trademarks of Invensys plc, its subsidiaries and affiliates. All other brands may be trademarks of their respective owners.

All rights are strictly reserved. No part of this document may be reproduced, modified, or transmitted in any form by any means, nor may it be stored in a retrieval system other than for the purpose to act as an aid in operating the equipment to which the document relates, without the prior written permission of Eurotherm limited.

Eurotherm Limited pursues a policy of continuous development and product improvement. The specifications in this document may therefore be changed without notice. The information in this document is given in good faith, but is intended for guidance only.

Eurotherm Limited will accept no responsibility for any losses arising from errors in this document.