

# Product data sheet

TP<sup>+</sup>

Low backlash planetary gearbox



Gearbox data	
Designation: TP050X-MF2-31-0G1-2S	
Gearbox type	TP <sup>+</sup>
Gearbox size	050
Design keyword	Food-grade lubrication
Gearbox variation	Motor attachment gearbox
Gearbox stages	2
Gearbox ratio i	31
Output design	Flange
Clamping hub diameter	24 mm
Gearbox backlash	Standard
Gearbox material number	20059137

Technical specifications		
Max. output torque (Depending on the specific boundary conditions of the application)	T <sub>2α</sub>	546 Nm
Max. acceleration torque (max. 1000 cycles per hour)	T <sub>2B</sub>	546 Nm
Nominal output torque (with n <sub>in</sub> )	T <sub>2N</sub>	431 Nm
Emergency stop torque (permitted 1000 times during the service life of the gearbox)	T <sub>2Not</sub>	1250 Nm
Nominal input speed (with T <sub>2N</sub> and 20°C ambient temperature) <sup>a)</sup>	n <sub>1N</sub>	2900 min <sup>-1</sup>
Max. input speed	n <sub>1Max</sub>	6250 min <sup>-1</sup>
Mean no load running torque (with n <sub>i</sub> =3000 min <sup>-1</sup> and 20°C gearbox temp.) <sup>b)</sup>	T <sub>0i2</sub>	2.3 Nm
Max. torsional backlash	j <sub>t</sub>	≤ 3 arcmin
Torsional rigidity <sup>b)</sup>	C <sub>t21</sub>	130 Nm/arcmin
Tilting rigidity	C <sub>2K</sub>	560 Nm/arcmin
Max. axial force <sup>c)</sup>	F <sub>2AMax</sub>	6130 N
Max. tilting moment	M <sub>2KMax</sub>	1335 Nm
Efficiency at full load	η	94 %
Service life (for calculation, see the Chapter "Information" in our product catalogue)	L <sub>h</sub>	> 20000 h
Weight incl. standard adapter plate	m	14.1 kg
Operating noise (with n <sub>i</sub> =3000 min <sup>-1</sup> no load)	L <sub>PA</sub>	≤ 61 dB(A)
Max. permitted housing temperature		90 °C
Ambient temperature		-15 °C to 40 °C
Lubrication		food grade lubrication
Paint		Mankiewicz-Lack Seevenax 112
Protection class		IP 65
Inertia (relates to the drive)	J <sub>1</sub>	2.81 kgcm <sup>2</sup>

a) For higher ambient temperatures, please reduce input speed

b) Depends on clamping hub diameter

c) Refers to center of the output shaft or flange